

Quantitative ^1H qNMR Method for Complex Mixture Analysis: Determination of Acetylated Polysaccharides, Glucose, Maltodextrin, Isocitrate, Preservatives, Additives and Degradation Products in Aloe Vera Leaf Juice - Raw Material and Consumer Products

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This ^1H Quantitative NMR (qNMR) method was developed and validated by Process NMR Associates (Danbury, CT) and a similar ^1H NMR approach has been subjected to independent validation by Spectral Service (Köln, Germany), Unigen Pharmaceuticals, Inc. (Lacey, WA), and the Department of Chemistry, Saint Martin's University (Lacey, WA) (Ref. 1, Jiao et al. 2010). The method can be used for the direct detection and quantitation of the primary components of interest in Aloe Vera juice products and raw materials for compliance with International Aloe Science Council (IASC) certification requirements, specifically, for determination of the content of acetylated polysaccharides (AP), the presence of glucose, the presence and concentration of maltodextrin, and the concentration of isocitrate (see Table I). Additionally, for meeting quality control specifications beyond IASC requirements, the presence and concentration of the following groups of compounds can be determined: degradation products (e.g. lactic acid, succinic acid, fumaric acid, acetic acid, formic acid, and ethanol), preservatives (e.g. potassium sorbate, sodium benzoate, and citric acid/citrate), and other atypical impurities, additives, or adulterants (e.g. methanol, glycine, glycerol, sucrose, maltodextrin, flavorants (propylene glycol/ethanol)). The method provides advantages over separation based test methods in that it is rapid, allows specific recognition of molecular chemistry, minimal sample preparation, and is quantitative.

The method describes a common internal standard qNMR methodology that does not require additional equipment or advanced automation software. There are other quantitative NMR methods that utilize internal, calibrated electronic reference signals, as well as the use of multiple standard calibration solutions that allow direct calculation of the components present in the sample utilizing specialized software automation and spectral deconvolution algorithms.

The method is applicable to a large number of different Aloe Vera raw materials and products, including liquid and dried juices. In aloe vera finished products the method is only applicable when the observable aloe vera constituents are present at a high enough concentration and are not obscured by additional product ingredients with signals in overlapping areas.

Table I: Aloe Vera Inner Leaf Juice constituents and additives that need to be analyzed and reported for IASC certification

Compound	IASC Certification requirement
Acemannan	$\geq 5\%$ dry weight
Glucose	Present
Aloin	10 ppm or less in 0.5% aloe vera solids solution, analysed by HPLC or other fit for purpose methodology approved by IASC
Isocitrate	$\leq 5\%$ dry weight
Maltodextrin	Must be listed on label and analysis must meet label claims. If undeclared, is considered an adulterant.
Solids	$\geq 0.46\%$ in single-strength juice (for example, a 10x concentrate should have $\geq 4.6\%$)
Ash	$\leq 40\%$

There are three main constituents present in fresh Aloe Vera Inner Leaf Juice produced by processing the inner gel of the aloe leaf. These are acetylated polysaccharide, glucose, and malic acid. Fresh Aloe Vera Leaf Juice, produced by processing the entire leaf, contains glucose, malic acid, acetylated polysaccharide along with citric acid cycle components such as citrate, isocitrate, and isocitrate lactone. According to IASC standards, all Aloe Vera Leaf Juice raw material should contain $> 5\%$ dry weight acetylated polysaccharide. In addition, IASC-certified raw materials and products labeled as Aloe Vera Inner Leaf Juice must contain $\leq 5\%$ dry weight isocitrate. IASC-certified raw materials and products with isocitrate levels of $> 5\%$ dry weight are defined as Aloe Vera Leaf Juice, in accordance with IASC nomenclature.

Some Aloe Vera products and raw materials may also contain high levels of lactic acid and acetic acid due to malolactic bacterial fermentation, hydrolysis, or thermal degradation of the material during production and/or storage. Finished Aloe vera products often contain additives such as preservatives and flavourants. This method can readily be adapted to allow analysis of any or all of these constituents.

Freeze-drying procedures may lead to the underestimation (or even non-observation) of some of the compounds. The freeze-drying process also removes acetic acid, ethanol, methanol, sorbate, benzoate, and formic acid from the sample. If these components are of interest to the manufacturer or marketer of the products being analyzed then the NMR analysis should be performed on the juice sample without freeze-drying. The NMR processing and final calculations for liquid Aloe Vera juice samples are identical to those performed for Aloe Vera juice powders and freeze-dried samples. The calculated concentration values in liquid samples will be much less than the dry weight values suggested by IASC, as the majority component of the sample will be water. Weight values will be 10-200 times less as the dry matter is typically 0.5%-10% dry weight of the sample.

Table IV: Characteristic chemical shift values, peak multiplicity, protonated carbon type and N values used for detection and quantitation of the major natural components of aloe vera leaf juice

Substance	Signal Type and N Parameter	Chemical shift, ppm
Acetylated Polysaccharides	Broad Group of CH_3 Singlets (N=3)	2.0-2.3
Isocitric acid	CH, Doublet (N=1)	4.25
Malic acid	CH, 4 peak multiplet (N=1)	4.45
α -Glucose	CH Doublet (N=1)	4.6
β -Glucose	CH Doublet (N=1)	5.2
Isocitric lactone	CH Doublet (N=1)	5.05

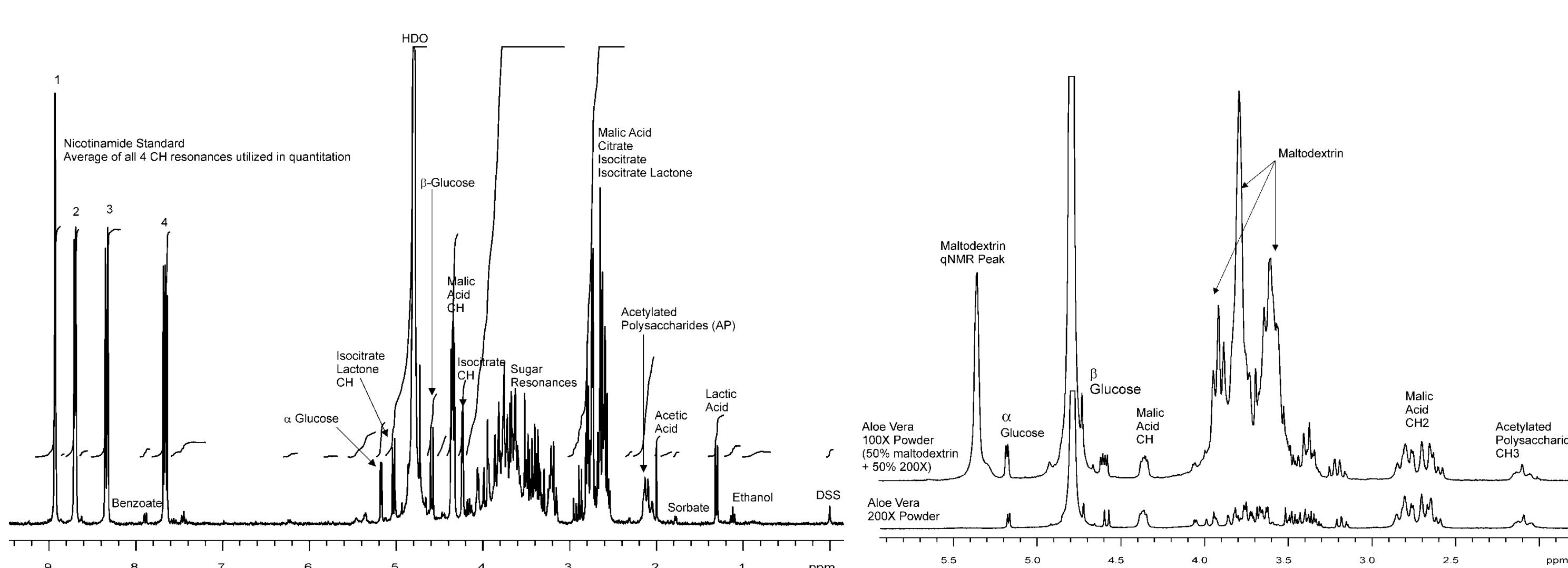


Fig 2: ^1H qNMR Spectra: Aloe Vera Inner Leaf Juice 200x Powder, Bottom) 200x Powder, Top) 100x Powder (50wt% 200x with 50wt% maltodextrin)

1. Jiao, P., Jia, Q., Rendel, G., Diehl, B., Weaver, S., Milligan, G., "Quantitative ^1H -NMR Spectrometry Method for Quality Control of Aloe Vera Products", J. AOAC Int. 93(3), 842-848, 2010.

2. Manna, S., McAnally, B.H. 1993. Determination of the position of the O-acetyl group in a (1- \rightarrow 4)-mannan (acetylated polysaccharide) from Aloe barbadensis Miller. Carbohydr Res, 241, 317-319, 1993.

3. Chow, J-T-N., Williamson, D.A.Yates, K.M., and Warren J. Gouxu,W.J., "Chemical characterization of the immunomodulating polypeptides of Aloe vera L.", Carb. Res., 340, 1131-1142, 2005.

Sample Preparation

Liquid Juice Samples and Aloe Vera-Containing Commercial Products

Dissolve 150-200 mg of liquid aloe vera sample and 5-10 mg of the internal standard (nicotinamide) in ~ 0.7 mL deuterium oxide (D_2O), transfer to 5mm tube.

Freeze-Dried Juice Samples or Commercially Dried Juice Products

Dissolve 20-50 mg of dried aloe vera leaf or inner leaf juice powder and 5-10 mg of the internal standard (nicotinamide) in ~ 0.7 mL of D_2O , transfer to 5-mm tube.

Note: The exact amount of sample or standard is not important, but all weights must be recorded to the nearest 0.1 mg. Volume of solvent is also not critical as the final result will be calculated in terms of wt% and does not require a volume to be used as is required for mg/ml calculations.

Reagents

NMR solvents:

D_2O (99.9% D-atom) + 0.01mg/ml DSS (0.7 ml) (Example: Cambridge Isotope Laboratories (Andover, MA) - Catalog No. DLM-6DB-10x0.7, individual glass ampules)*

DCI (20 mg in D_2O , 99.5% D-atom). (Example: Cambridge Isotope Laboratories (Andover, MA) - Catalog No. DLM-2-50, 50g Ampule)*

* Equivalent deuterated solvents from other manufacturers can be used.

qNMR Internal standard: Nicotinamide (> 99.5% purity).

Note: Some automated approaches (not described here) require external standards of glucose, malic acid, lactic acid, and acetic acid, as well as a standard acetylated polysaccharide solution (e.g., Immuno-10, Unigen, Lacey, WA, USA). All small molecule components can be obtained from commercial chemical companies at purity of > 98%.

Equipment

NMR spectrometer: Varian Mercury-300MVX with ^1H - ^{19}F / ^{15}N - ^{31}P 5-mm PFG AutoX DB Probe or 5-mm H/F/P 4-nucleus probe. Operating with Varian VNMR-6.1C software. Equivalent NMR systems and software include those from the following manufacturers: Agilent/Varien (VNMR or VNMRJ software), Bruker (Topspin software), JEOL (Delta software). The necessary requirements are ^1H Resonance Frequency of 300-500 MHz and a functional ^1H probe.

Examples of third party commercial and non-commercial NMR software capable of processing spectral data acquired on commercial NMR spectrometers (as above) include ACD/NMR Processor (ACD/Labs), MNOVA (Mestrelab Research), SpinWorks (freeware), Chonox NMR Suite (Chonox).

Weighing equipment: Calibrated weighing balance capable of measuring accurately to 0.1 mg.

Freeze dryer: Virtis BTK Benchtop "K" Manifold (SP Industries) or equivalent.

Analytical Conditions

The typical NMR instrument parameters are shown in Table II. There is some variation of these parameters brought about by differences in field strength and experimental preference. All experiments must be optimally shimmed and the acceptance criteria for acceptable spectral performance is based on the quality of the nicotinamide standard resonance located at 7.65 ppm which should optimally be a well resolved, symmetric, 4 peak multiplet. The water resonance set to 4.8 ppm is utilized as the chemical shift standard in non-acidified samples.

Preferentially internal chemical shift standards readily available in NMR deuterated solvents 4,4-Dimethyl-4-silapentane-1-sulfonic acid (DSS) or 3-(trimethylsilyl)-2',2',3',3'-tetra-deuteriotroponic acid (TMSP-d4) can also be utilized as the reference for 0 ppm. The DSS, TMSP, or small molecule component line-shapes should also be utilized to validate the line-shape and thermal stability of the acquisition. Other resonances in the sample that can be used for confirmation of lineshape are glucose (doublet at 5.2 ppm), lactic acid (if present, doublet at 1.35 ppm).

Table II Typical NMR instrument parameters

Acquisition Time	3-8 Seconds
Relaxation (Recycle) Delay	2-6 Seconds
Frequency, MHz	300-500 MHz
Nucleus	^1H
Number of Pulse Accumulations*	16-256
Original FID Points	16384-84000
Zero-filled Points	32768-262144
Pulse sequence	Single pulse
Solvent	D_2O
Sweep width, ppm	16
Temperature	Ambient (25 °C)
Line Broadening	0.35 Hz
Steady State Pulses	8
Pre-Acquisition Delay	60 seconds

* Number of transients depends on the component concentration present in the sample being analyzed. Signal-to-noise (S/N) must be high ($> 10:1$ for the smallest component signal to be quantitated, $> 3:1$ on smallest component to be detected). The analyst must decide the appropriate number of transients to obtain adequate S/N.

Limits

The limit of detection (LOD) and limit of quantitation (LOQ) values for some of the aloe vera leaf juice components calculated for this method can be seen in Table III. The LOD/LOQ values can vary based on the spectrometer field strength, NMR probe type and configuration, and post-processing procedures such as apodization. For full description of typical LOD, LOQ, linearity, robustness, accuracy and reproducibility results of the method, see Ref 1, Jiao et al. (2010).

Table III Limits of detection (LOD) and quantitation (LOQ) for some of the constituents naturally present in aloe vera leaf juice

Substance	Signal-to-Noise ratio (S/N) > 3		Signal-to-Noise ratio (S/N) > 10	
	LOD, mg/mL	LOQ, mg/mL	LOD, mg/mL	LOQ, mg/mL
Acetylated Polysaccharide	< 0.05	< 0.1	< 0.05	< 0.05
Glucose	< 0.05	< 0.05	< 0.05	< 0.05
Malic acid	< 0.05	< 0.05	< 0.05	< 0.05
Lactic acid	< 0.005	< 0.005	< 0.005	< 0.005
Acetic acid	< 0.001	< 0.005	< 0.001	< 0.005

Table IV: Characteristic chemical shift values, peak multiplicity, protonated carbon type and N values used for detection and quantitation of the major natural components of aloe vera leaf juice

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Malic acid CH, 4 peak multiplet (N=1) 4.45

α -Glucose CH Doublet (N=1) 4.6

β -Glucose CH Doublet (N=1) 5.2

Isocitric lactone CH Doublet (N=1) 5.05

Table V Chemical shift values, peak and chemistry descriptions, molar conversion factors that can be used for detection and quantitation of aloe vera leaf juice preservatives, additives, and degradation products

Compound	Type of compound	Signal type	Chemical shift, ppm
Propylene glycol	Additive	CH_3 , doublet (N=3)	1.1
Ethanol	Degradation product or additive	CH_3 , triplet (N=3)	1.15
Lactic acid	Degradation product	CH_3 , doublet (N=3)	1.33
Potassium sorbate	Preservative	\text	